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**Problem:** A box with a square base and open top must have a volume of 32,000 cm<sup>3</sup>. Find the dimensions of the box that minimize the amount of material used.

**Solution:** Let  $x$  cm be the side of the base square and  $y$  be the height of the box.

$$\text{Volume of the box} = x^2y = 32000$$

$$\text{Surface area of the box} = x^2 + 4xy = x^2 + 4x(32000/x^2) = x^2 + k/x \text{ where } k = 128000.$$

$$\text{Let } f(x) = x^2 + k/x$$

$$df/dx = 2x - k/x^2 \quad \text{and} \quad d^2f/dx^2 = 2 + 2k/x^3$$

$f(x)$  is maximum or minimum when  $df/dx = 0$

$$\Rightarrow 2x - k/x^2 = 0$$

$$\Rightarrow x^3 = k/2 = 64000$$

$$\Rightarrow x = 40$$

$$\text{when } x = 40, d^2f/dx^2 = 2 + 2k/40^3 = 6 > 0$$

Thus  $f(x)$  is minimum when  $x = 40$ .

$$x = 40 \Rightarrow y = 32000/40^2 = 20.$$

For minimum material, the dimensions of the box : (40,40,20).